







Item No.	Unit	Description
 		
Anti corrosion coolant		
for wet abrasive cut-off machines		
» for steel, cast iron, non-ferrous metal		
95012012	1 l	concentrate (ratio 1:35) / refractometer: 1.4%/°Bx
95012013	5 l	concentrate (ratio 1:35) / refractometer: 1.4%/°Bx
95012014	10 l	concentrate (ratio 1:35) / refractometer: 1.4%/°Bx

 		
ATM-CoolCut, environment- and user-friendly		
free of oil, boron, nitride and formaldehyde		
» for steel, cast iron, light and non-ferrous metal, glass and ceramics, composites		
good anti-corrosion protection and cutting properties		
95004145	1 l	ATM-CoolCut (mixing ratio 1:25 (4%) - 1:12.5 (8%) / refractometer: 2.0%/°Bx
95004146	5 l	ATM-CoolCut (mixing ratio 1:25 (4%) - 1:12.5 (8%) / refractometer: 2.0%/°Bx
95004147	10 l	ATM-CoolCut (mixing ratio 1:25 (4%) - 1:12.5 (8%) / refractometer: 2.0%/°Bx

Cooling agent additives

ATM-CoolAdd NF

92006504	1 kg	ATM-CoolAdd NF, additive for cutting of hard metals, c-steels, copper alloys (prevents dilution of cobalt or chrome) Mixing concentration in aqueous coolant approx. 0.1 - 0.3%
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ATM-CoolAdd CU

95008731	1 l	ATM-CoolAdd CU, additive for cutting of non-ferrous materials like Cu and its alloys. Mixing concentration in aqueous coolant approx. 0.05 - 0.2%
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ATM-CoolClean B

95006593	1 kg	ATM-CoolClean B, bactericide for cooling lubricants (prevents contamination by a wide range of bacteria) Mixing concentration in aqueous coolant approx. 0.1 - 0.2%
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Defoaming agent

92006503	200 ml	Defoaming agent, additive for water-based coolants Mixing concentration in aqueous coolant approx. 0.005 - 0.05%
92006506	1 l	Defoaming agent, additive for water-based coolants Mixing concentration in aqueous coolant approx. 0.005 - 0.05%

» Download of Safety Data Sheets at
<http://www.atm-m.com/products/consumables>

Info Coolants

Additional informations about the handling and maintenance of coolants are available in our "ATM-CoolCut" manual

