Properties of hot mounting materials

| Mounting material | Recommended Application | Basis/ Filler | Hardness <br> (Shore D) | Removal rate <br> (grindability) |
| :--- | :--- | :--- | :--- | :--- |
| Bakelite <br> (black, red, green) | Routine work, soft to medium-hard materials, <br> good for padding | Phenolic resin/ <br> wood flour | 92 | medium |
| EPO-Max black | Gap-free embedding, edge examination, <br> medium-hard to hard materials, easy cleaning <br> of mould and ram due to low adhesion | Epoxy / mineral | 93 | very low |
| Duroplast black | Conductive, SEM-analysis, <br> electrolytic polishing | Phenolic resin/ <br> graphite | 89 | medium |
| Duroplast blue | Gap-free mounting, edge examination, <br> soft to medium-hard materials, <br> recommended for grinding stones | Phenolic resin/ <br> glass fiber | 92 | low |
| Thermoplast | Transparent mounting, targeted preparation, <br> good for padding, marking | Acrylic resin | 86 | medium |


| Item No. | Unit | Description |
| :---: | :---: | :---: |
|  |  | Accessories for hot mounting |
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| 92002660 | 90 ml | Silicon paste, anti-stick agent |
| 92002661 | 200 ml | Silicon spray, anti-stick agent |
| 92004441 | 1 Pcs. | Brass brush for cleaning of hot mounting press |
| 92002658 | 1 Pcs. | Funnel for hot mounting material |
| 92002715 | 1 Pcs. | Square bottle with screw-top for approx. 1 ltr. mounting material |
| 92002657 | 100 Pcs. | Angle adapter for angled polishing, $10^{\circ}$ |
| 92001716 | 10 Pcs. | Dosing spoon for hot and cold mounting material, 13 ml |
| 92002662 | 100 Pcs. | Steel clip for for aligning thin samples in mould |
| 92002663 | 100 Pcs. | Plastic clip for aligning thin samples in mould, transparent |
| 92002707 | 100 Pcs. | Plastic clip for aligning thin samples in mould, black |
| 92002708 | 100 Pcs. | Plastic clip for aligning thin samples in mould, red |
| 92002709 | 100 Pcs. | Plastic clip for aligning thin samples in mould, grey |

