



Catalogue of Laboratory/Pilot Spray Dryer

Environmental management system: ISO14001

Medical devices quality management system: ISO13485





An ISO9001:2008 certificate company



What is spray drying?

Spray drying is a process of drying water solution, emulsion and so on. It is widely used in Industrial

Chemistry and food industry. Dry milk, detergents and dyes are only some of the products currently dried by

spray dryer. Spray drying can be used to preserve food or only as a quick drying method with the advantages light weight and small volume.



Spray drying is usually a method of

injecting a fluid mixture into the hot dry air for drying. The solvent

usually is water-based; it is instantly volatilized by hot air. This evaporation process removes heat quickly so that

the product is dried gently without being affected by heat. The product becomes powder, particle, or lump within

seconds.

Applications











SD-18A LAB Mini Spray Dryer

Atomization system: two-fluid atomizer and flow (imported parts)

• Professional designers surgeon design, patent application has been submitted

Full body painting process

• Mechanical parts grinding secret agents, only the pursuit of perfection

• The American Spray double fluid nozzle is an excellent high precision spray nozzle. The instrument uses an external mixing nozzle, the air and liquid streams can be individually controlled to effectively spray highly viscous liquids and suspended abrasives.

• The double fluid nozzle is installed at the center of the top of the air distributor and sprays directly down into the tower. The feed enters at a minimum pressure through a tube inlet of the nozzle and is atomized with compressed air.



Meticulous & stable spray drying

spray nozzle imported from U.S. Fan imported from Taiwan *Schneider* & Siemens electric components LCD touch display from Taiwan

Delicate design on appearance

Whole body spray painting process Quick release design to let experiment in easy way

Siemens PLC

Fuzzy PID control, precise & humanity

Advanced Interface





😤 System

In T measure Oot T mea

Intelligent & humanity LCD interface Visual touch operation, animation demo process flow Inlet temperature, outlet temperature, frequency value, pricker frequency can be display and control Data logging, analysis, alarm and overload protection L_F

Material

LF

Master control

The alarm history



Main interface

Data

874E

Simjet Se 健关机

Pump

1910.0

E Curve

 $\mathbf{L}_{\mathbf{F}}$ 100.0 % 0.0 80.0 Out of the wind Into the wind 60.0 SP Intake air 40.0 0.0 % 0.0 τ 20.0 temperature 這风温度 Feed rate 0.0 % 0.0 Frequency of 0.0

系统干预

🛠 System

5min 10min 30min 1h 2h feed rate SP T HRAR rate

Curve interface

🔲 Data



🜌 Curve

Master

4 4

Data recorder

Real frequency converter fan

Frequency converter fan can be great help in particles forming, product yield and processing We use real frequency wind turbine design, Delta brand inverter

Air supply system

Medium pressure blower imported from Taiwan

System interface

Fan is the internal mechanical structure of the rotor

The air supply system of the instrument adopts frequency conversion control to realize the stepless adjustment of the air volume, so as to meet the requirements of different process spray drying experiments.





Peristaltic pump

The peristaltic pump can be adjusted for pipes with different inner diameters and outer diameters. The diameter of the pipe is different, and the absolute flow is different. This relationship of the standard 19# silicone hose is shown in the diagram.



3.3 high borosilicate glass



(1) Drying tower body fixing claw
③Small collection bottle screw connecto
SFlange screw connector
⑦Flange screw connector
Tail gas exhaust vent
(11)Cyclone separator
(13)Material collection bottle

②Drying tower
④Small collection bottle
⑥PTFE connector
⑧Glass elbow
⑩Flange screw connector
①Material collection bottle clamp

Schematic diagram of glass assembly

Features

- SD-18A Mini spray dryer can obtain a good powder particle sample quickly and directly, and the particles are naturally spherical. It has the following remarkable performance characteristics:
- The instrument is exquisite and small, and the cabinet adopts humanized aesthetic design, and uses special spray painting technology to make the appearance of instrument more high-end;
- Heating pipes and auxiliary machinery parts are made of high strength stainless steel, high corrosion resistance and durability;
- High precision imported double fluid nozzle ensures accurate atomization performance;
- Loading and unloading is simple and fast, the operation is simple and efficient, and the whole spray drying process is carried out in the glassware, which is convenient for the operator to observe the whole experiment process;
- The control system of this equipment is based on the SIEMENS PLC and MHI touch screen. It is designed with the principle of energy saving and high efficiency making the temperature rise more quickly and stably. The temperature control accuracy is within 1°C;

- With a user-friendly window for human computer interaction, customers can fully grasp the important elements such as air flow, inlet temperature and can observe the working state of the instrument in real time, So that customers will have more actual verification space in the spray drying experiment;
- Intelligent remote host computer operation monitoring system makes the user easily complete the spray drying work in the office before the computer.

Applicability of SD-18A

- SD-18A small spray drying apparatus can be used for drying aqueous solution and suspension. It is suitable for the experiment and production of uniform powder. Such as: pharmaceuticals, dyes, pigments, food and beverage, milk, egg products plants and vegetable products, heat sensitive materials, plastics, polymers, resins, ceramics, perfume, soap, detergent, blood, adhesives, oxides, textiles, bone, teeth etc.
- SD-18A is particularly applicable to the laboratory for liquid material directly into micro powder, without materials filtration, concentrating and crushing before drying, applicable for all solutions such as emulsion, suspension.

Cannot be used to deal with flammable, explosive or easy to produce large amounts of gas material. In particular, gases that are chemically unknown cannot be released.



Part Instruction

- ① Automatic needling system
- ② Standard two fluid nozzle system
- ③ Drying room fixed screw
- (4) Atomizing heating drying room
- (5) Small collection bottle screw mouth connector
- (6) The small collection bottle
- ⑦ The power / gas interface plug
- (8) The material peristaltic pump
- (9) Status indicator light
- 10 The power on button
- (1) Compressed air flow control
- (12) Touch screen man-machine interaction
- (13) Glass elbow
- (14) Pt100 air plug interface
- (15) Screw connector
- (16) Cyclone separator
- ⑦ Connections, flange threaded joints and outlet temperature Pt100 installation place
- 18 Material collecting bottle clamp
- (19) Material collector



Dried products

High dried product getting rate



Scanning by Electric Microscope







Principle of sample feeding and dispersing



The functional principle of dry air

- 1) Feed material
- 2 Peristaltic pump
- 3 Two fluid nozzle
- (4) Automatic nozzle cleaning system
- (5) Compressed air line
- 6 Feed line

①Air inlet (Air supplied by fan)

- ⁽²⁾Heating pipes and electric heaters
- ③ Concentric inlet of hot air around nozzle
- (4) Spray cylinder
- ⑤ Used to separate particles from a gas stream
- ⁽⁶⁾ Product collection container

specifications:	
Max evaporator capacity	1800ml/h
Peristaltic pump feed rate	0 ~ 2000ml/h
Inlet air temperature	30 ~ 250°C ±1°C
Outlet air temperature	30 ~ 120°C ±1°C
Dry air flow rate	70m ³ /h (maximum 330m ³ /h) , pressure 686Pa
Blower	0.2KW/220v, frequency converter fan
Electric heater	3.2KW/220V, 2520 special stainless steel
Temperature sensor	PT-100, intelligent PID control, control accuracy±1°C
Spray system	Nozzles (U.S.), 0.7mm diameter, Two-
	fluid nozzle (inside mix)
Avg drying time	1.0 ~ 1.5s
Automatic	Automatic needling function, frequency adjustable 1-60s
block discharging device	
Control system	Siemens PLC, 7" color touch LCD display
Electrical standard	Schneider
Quick release	Temperature meter, air piping and power supply
Air compressor	0.25KW, Max gas production 4.2m ³ /H, work pressure 2-
·	5bar
Product material	SS316, 3.3 borosilicate glass
Power supply	220/230V, 50 ~ 60Hz

cifications



	-
Rate power	220V/3.6KW
Weight	58kg
Dimensions(H×W×D)	910mm×575mm×423mm

Material Used

Parts	Material Name
Glass assembly	3.3 high borosilicate glass
Nozzle/ heater	ANSI316
Sealing element	Teflon
Product feed pipe	silicon rubber
Exhaust pipe	polyurethane
Product	ANSI316

Standard Accessories

SD-18A spray dryer
User's Manual
One set of glass assembly
One meter silica gel tube
2 meters power cord with quick detachable head
2 meters compressed air pipe with quick detachable head
Pt100 temperature sensor with quick detachable head
Sealing ring of glass tower body
Air compressor

Why choose us ?

LABFREEZ[®] Lab Spray Dryer have been applied by over 1,500 domestic customers of top universities, enterprises and research institutes including AMSS Institute of Systems Science, Tsinghua University, Shanghai Jiao Tong University, South China University of Technology, Wuhan University, Tongrentang, Xiehe Pharmaceutical, Bright Dairy, Hong Kong Polytechnic University, Harbin Pharmaceutical Group, Strong Group, General Electric (GE) Shanghai R&D Center, Jiangnan University, China Agricultural University, Zhejiang University, Tongji University and Huazhong University of Science and Technology. With firm grasp of domestic market advantage, LABFREEZ[®] also vigorously expands overseas markets with equipment exported to the United States, Italy, South Korea, Singapore, Canada, Malaysia, Chile and Russia, receiving extensive praise in view of product quality.

How to find the model?

SD-15A lab spray dryer can be used for organic & water solvents

SD-1800F lab low temperature spray dryer can be used for thermo-sensitive materials and high carbohydrate compositions materials.

SD-2000 lab vacuum spray dryer can be used for probiotics, enzyme and other thermo-sensitive materials.SD-3000F Lab spray freeze dryer is a new freeze dryer method which is faster than traditional freeze dryer.SD-1000 laboratory spray granulator (fluidized bed granulation) can be used for granulation and coating.)



Customer site



